

# ROBERTSON FASTBUILD PURLIN DESIGN GUIDE & CAPACITY TABLES

ROBERTSON FASTBUILD STANDARD PURLINS



TECH™ GUIDE

## PT ROBERTSON FASTBUILD INDONESIA

Is a quality manufacturing company providing the Indonesian market with all their cladding, rollforming and associated building product needs

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# PRODUCT RANGE & PROPERTIES

## C & Z SECTIONS

The following diagrams and tables illustrate the sizes and thicknesses readily available for purlins and girts. Shapes other than standard C and Z sections may be subject to minimum order requirements and extended lead times. Contact your local Metroll branch for more detail.

### C SECTIONS

#### STANDARD C

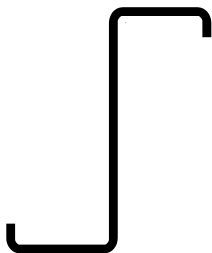


#### NESTABLE C Box Configuration



### Z SECTIONS

#### STANDARD Z

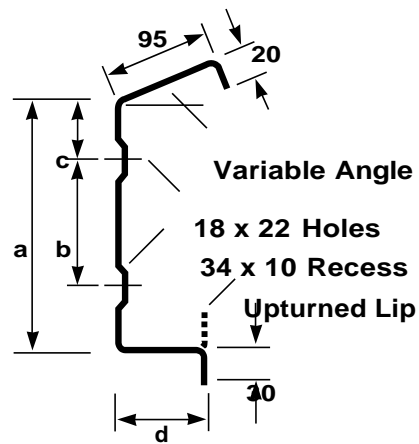


## FASCIA PURLINS

### Not available at all branches

Fascia Purlin design varies significantly across Australia. Different applications require different section size and configuration.

Metroll manufacture a range of fascia purlins including the popular Fluted Series. These purlins feature a fluted web which adds strength and provides a flush external face when used with flat headed fascia bolts. The added advantages of this section include a down turned lip for wall fixing and a variable upturned top flange for roof pitches from 5° to 30°.

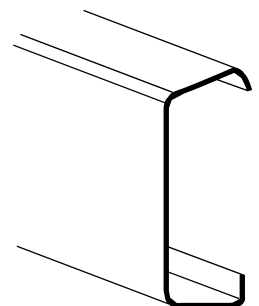


### FASCIA PURLIN DIMENSIONS

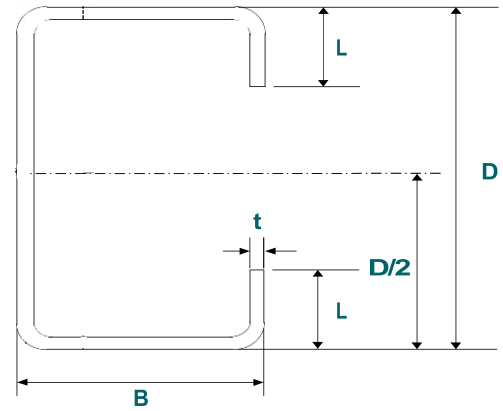
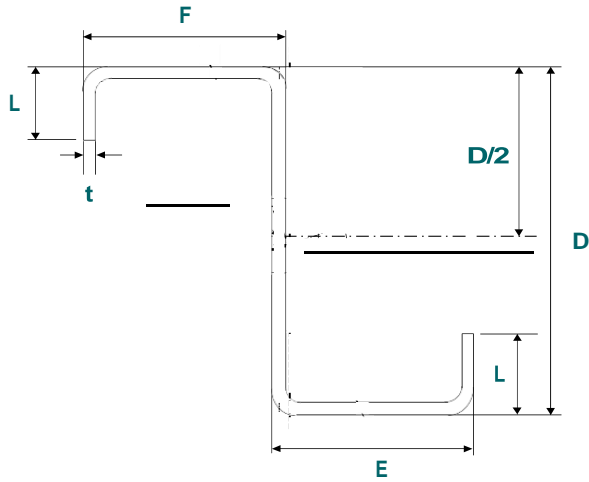
	A mm	B mm	C mm	D mm
230 Plain	230	110	65	50
230 Fluted	230	110	65	50
260 Plain	260	160	50	60
260 Fluted	260	160	50	60

### FASCIA PURLIN - ALTERNATIVE OPTION

It is common practice to use a standard C section in place of a fascia purlin in fascia applications. The C section can be supplied as a standard configuration or with the top flange bent to suit the roof slope.



## DIMENSIONS & PROPERTIES



## C & Z PURLIN SIZE & MASS TABLE

Section	Thickness (t) mm	Height (D) mm	Z PURLINS			C PURLINS		Mass kg/m
			E	F	L	B	L	
100 10*	1.0	102	53	49	12.5	51	12.5	1.75
100 12	1.2	102	53	49	13	51	12.5	2.09
100 15	1.5	102	53	49	13.5	51	13.5	2.59
100 19	1.9	102	53	48	14.5	51	14.5	3.26
150 12	1.2	152	65	61	15.5	64	14.5	2.86
150 15	1.5	152	65	61	16.5	64	15.5	3.55
150 19	1.9	152	65	61	17.5	64	16.5	4.48
150 24	2.4	152	66	60	19.5	64	18.5	5.81
200 15	1.5	203	79	74	18	76	15.5	4.46
200 19	1.9	203	79	74	18.5	76	19	5.69
200 24	2.4	203	79	73	21.5	76	21	7.39
250 19	1.9	254	79	74	18	76	18.5	6.45
250 24	2.4	254	79	73	21	76	20.5	8.37
300 24	2.4	300	100	93	27	96	27.5	10.11
300 30	3.0	300	100	93	31	96	31.5	12.66
350 24*	2.4	350	129	121	30	125	30	12.23
350 30	3.0	350	129	121	30	125	30	15.15
400 30	3.0	400	96	96	30	96	30	15.15

\* Minimum order quantity and lead time may apply

## TOLERANCES

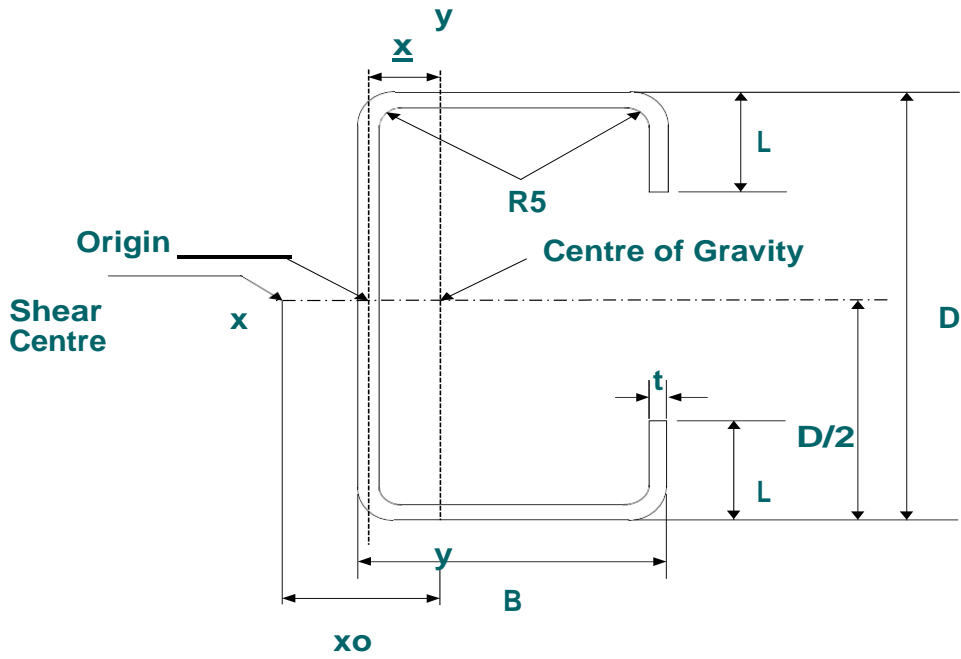
All sections will be produced with the following tolerances.

Please contact Metroll if any variation is required.

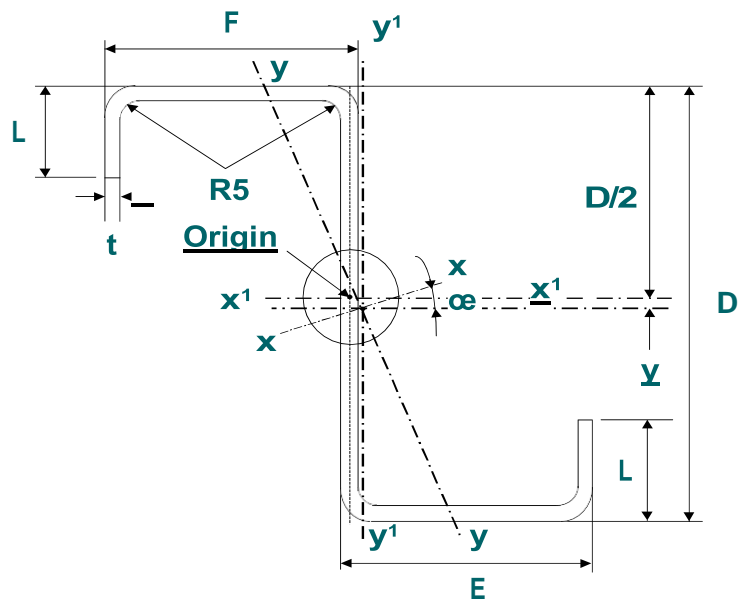
Overall Length	±5mm
Flange Width	±1mm
Depth	±1mm
Hole Centres	±1.5mm

## C PURLIN DIMENSIONS & PROPERTIES

NOTE: x and y axes coincide with x' and y' axes (respectively)



## Z PURLIN DIMENSIONS & PROPERTIES



## C SECTION PROPERTIES

Section	Area mm <sup>2</sup>	Second Moment of Area (x10 <sup>6</sup> mm <sup>4</sup> )		Form Factor Q	Torsion Constant mm <sup>4</sup> J	Warping Constant (x10 <sup>9</sup> mm <sup>6</sup> ) I <sub>w</sub>	Monosymmetry Constant mm by	Shear Centre mm x <sub>o</sub>	Centre of Gravity x̄
		I <sub>x</sub>	I <sub>y</sub>						
C100 10	215	0.361	0.075	0.644	71.7	0.158	123.3	-39.85	16.03
C100 12	258	0.429	0.088	0.731	123.8	0.186	122.8	-39.61	15.93
C100 15	321.7	0.531	0.111	0.824	241.3	0.238	122	-39.9	16
C100 19	408.5	0.667	0.41	0.879	491.6	0.307	121.7	-40.28	16.18
C150 12	354	1.28	0.186	0.573	169.9	0.835	170.7	-46.38	18.22
C150 15	441.4	1.593	0.234	0.671	331	1.059	170.1	-46.7	18.3
C150 19	560.5	2.009	0.297	0.76	674.5	1.358	169.8	-47.07	18.49
C150 24	708	2.527	0.382	0.813	1359.4	1.79	168.5	-47.93	18.82
C200 15	555	3.509	0.393	0.557	416.3	3.042	223.2	-51.54	19.89
C200 19	710.7	4.472	0.522	0.647	855.2	4.157	220.8	-53.4	20.7
C200 24	901.5	5.642	0.673	0.726	1722.8	5.483	218.8	-54.2	21
C250 19	807.5	7.585	0.557	0.574	971.7	6.82	276.4	-48.46	18.1
C250 24	1020	9.577	0.716	0.645	1958.4	8.859	273.9	-49.21	18.39
C300 24	1260	16.919	1.504	0.592	2419.2	26.671	319.8	-65.97	24.99
C300 30	1590	21.253	1.948	0.672	4770	35.487	315.8	-67.88	25.74
C350 24	1545	29.12	3.18	0.52	3015	77.379	386.9	-91.11	34.07
C350 30	1905	35.708	3.799	0.596	5715	89.651	378.4	-86.24	33.18
C400 24	1665	39.8	3.31	0.54	3246	103.979	439.9	-86.23	31.61
C400 30	2072	49.32	4.07	0.63	6318	127.269	440	-85.69	31.33

## Z SECTION PROPERTIES

Section	Area mm <sup>2</sup>	Second Moment of Area (x10 <sup>6</sup> mm <sup>4</sup> )				Form Factor Q	Torsion Constant mm <sup>4</sup> J	Warping Constant (x10 <sup>9</sup> mm <sup>6</sup> ) I <sub>w</sub>	Monosymmetry Constant mm		Shear Centre mm		Centre of Gravity		Angle (Deg) α
		I <sub>x</sub> <sup>1</sup>	I <sub>y</sub> <sup>1</sup>	I <sub>x</sub>	I <sub>y</sub>				β <sub>x</sub>	β <sub>y</sub>	x <sub>o</sub>	y <sub>o</sub>	x	y	
Z100 10	215	0.361	0.13	1.448	0.043	0.644	71.7	0.213	9.9	11.8	-1.94	-4.73	1.11	-0.94	27.6
Z100 12	258	0.429	0.153	0.532	0.051	0.731	123.8	0.25	9.9	11.8	-1.94	-4.75	1.11	-0.94	27.5
Z100 15	322.5	0.533	0.194	0.663	0.064	0.826	241.9	0.317	9.9	11.8	-1.95	-4.75	1.11	-0.94	27.8
Z100 19	408.5	0.667	0.248	0.833	0.081	0.879	491.6	0.404	9.9	11.7	-1.96	-4.77	1.12	-0.94	28
Z150 12	352.4	1.274	0.3	1.46	0.114	0.576	169.2	1.145	12.4	12.7	-1.9	-5.9	1	-1	21.7
Z150 15	441.4	1.586	0.379	1.822	0.144	0.676	331	1.447	12.4	12.6	-1.9	-5.9	1	-1	21.9
Z150 19	559.2	1.995	0.482	2.294	0.181	0.725	672.9	1.839	12.5	12.6	-1.9	-5.9	1	-1	22
Z150 24	705.9	2.506	0.625	2.897	0.235	0.811	1363.3	2.381	18.6	18.5	-2.9	-8.8	1.5	-1.5	22.4
Z200 15	555	3.512	0.616	3.876	0.253	0.555	416.3	4.235	17.6	17.1	-2.26	-8.3	1.17	-1.36	18.5
Z200 19	712.5	4.496	0.837	4.994	0.339	0.647	857.4	5.795	17.4	16.8	-2.3	-8.24	1.19	-1.34	19.1
Z200 24	900	5.673	1.089	6.324	0.438	0.726	1728	7.58	21	19.8	-2.79	-9.94	1.45	-1.6	19.4
Z250 19	805.4	7.808	0.916	8.318	0.407	0.57	969.2	10.235	25.8	23.4	-2.7	-12.1	1.3	-1.9	14.7
Z250 24	1023.5	9.572	1.074	10.158	0.487	0.643	1952.5	12.261	26.9	23.4	-2.6	-12.8	1.3	-1.8	14.3
Z300 24	1260	17.117	2.381	18.471	1.027	0.59	2419.2	37.465	20.9	17.2	-1.99	-10.19	0.94	-1	16.2
Z300 30	1590	21.513	3.119	23.3	1.332	0.672	4770	49.318	21.3	16.9	-2.02	-10.42	0.94	-0.94	16.6
Z350 24	1545	29.1	4.98	32.02	2.07	0.52	2965	101	21.1	18.6	-2.1	-10.4	1.87	-2.16	18.2
Z350 30	1905	36.03	6.069	39.583	2.516	0.596	5715	126.23	21.6	19.1	-2.38	-10.49	1.16	-1.19	18
Z400 24	1665	39.8	4.98	42.55	2.22	0.54	3196	136	23.3	20.5	-2.4	-11.5	1.74	-2.29	15.2
Z400 30	2072	49.3	6.11	52.69	2.73	0.63	6250	166	23.7	21	-2.5	-11.8	1.73	-2.3	15.1